

**CARBOXAMIDOMETHYL ESTER AS USEFUL HANDLE IN POLYSTYRENE-BASED
 PEPTIDE SYNTHESIS: CLEAVAGE OF PEPTIDE WITH MERCAPTIDE**

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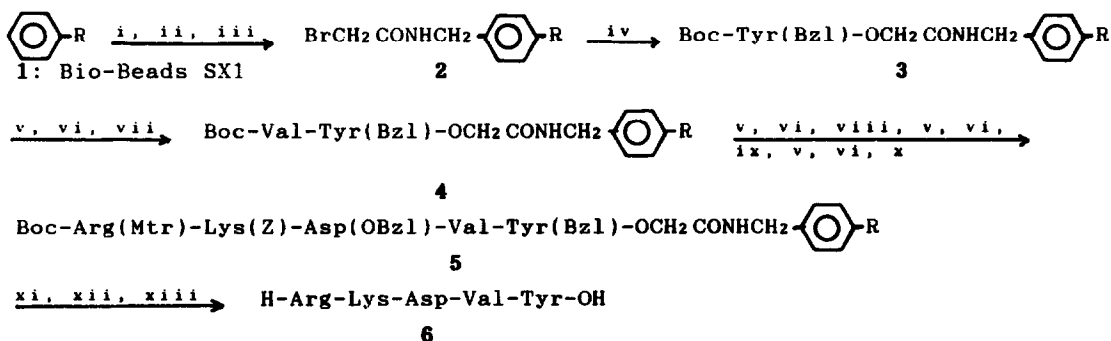
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Abstract: Glycolamic ester linkage of a peptide chain to a polystyrene resin can be cleaved with the lithium salt of mercaptoethanol, allowing utilization of this handle for Boc strategy of solid phase peptide synthesis.

Benzyl ester-type linkages have dominated polystyrene-based peptide synthesis since its inception.^{1,2} There has, however, been a growing realization that this linkage is not ideal^{2,3} and especially cleavable linkages are desirable. This consideration in relation to the protecting group problem as a whole has led to the development of a number of handles.^{2,4} We describe here the carboxamidomethyl ester as a useful handle on a polystyrene solid support and the release of the peptide chain under essentially neutral conditions at the end of the synthesis.

The introduction of the carboxamidomethyl (CAM) ester as a base labile carboxyl protective group,⁵ led us⁶ to the utilization of the glycolamic ester as a base labile handle on a polystyrene support, while others^{4h-j} have used the same handle on a polyamide support. In our hands, however, the cleavage of peptides from the support required rather drastic alkaline conditions (warm alkali, extended period), limiting the utility of this handle. We, therefore, undertook an investigation of alternative cleavage conditions. As expected,⁵ the linkage was stable to a 12h treatment with 50% TFA in CH₂Cl₂. When the tyrosine-bearing resin **3** was treated with Li⁺-SCH₂CH₂OH in a mixture of mercaptoethanol and THF at room temperature, the protected tyrosine was quantitatively cleaved within 2h, as shown by the isolation of the protected amino acid from the solution and by the amino acid analysis of the resin. These findings suggested that the carboxamidomethyl ester linkage was suitable for Boc strategy of solid phase peptide synthesis. This fact was demonstrated by synthesizing the biologically active 32-36 thymopoietin II sequence H-Arg-Lys-Asp-Val-Tyr-OH (TP 5), (Scheme I).



Scheme I: (i) N-chloromethylphthalimide/SnCl₄(cat.)/TFA-CH₂Cl₂(1:1)/5h. (ii) hydrazine/EtOH/reflux/10h. (iii) (BrCH₂CO)₂O/*i*-Pr₂NEt/DMF. (iv) (Boc-Tyr(Bzl)-O⁻)₂Cs/DMF. (v) TFA-CH₂Cl₂-anisole (8:8:1). (vi) N-methylmorpholine-CH₂Cl₂ (2:15). (vii) Boc-Val-OBT/CH₂Cl₂. (viii) Boc-Asp(O-Bzl)-OBT/CH₂Cl₂. (ix) Boc-Lys(Z)-OBT. (x) Boc-Arg(Mtr)-OBT. (xi) LiSCH₂CH₂OH/HSCH₂CH₂OH/THF. (xii) 90%TFA in MeSPh. (xiii) H₂/10%Pd-C/MeOH-H₂O.

Phthalimidomethylation⁷ of Bio-Beads SX1⁸ (200-400 mesh), hydrazinolysis,⁷ and bromoacetylation with bromoacetic anhydride⁹ (monitored by the Kaiser test¹⁰) afforded the bromoacetamido resin **2**. Reaction with the caesium salt (3 equiv.) of Boc-Tyr(Bzl)-OH in DMF anchored the first amino acid.¹¹ Deblocking (TFA-CH₂Cl₂-anisole 8:8:1, then N-

methylmorpholine-CH₂Cl₂, 2:15, followed by reaction with the N-hydroxybenzotriazole ester¹² (3 equiv.) of Boc-Val-OH in CH₂Cl₂ introduced the second amino acid (reaction was monitored by the Kaiser test¹⁰). The cycle was repeated for the subsequent amino acids with appropriate side chain protection, (cf. scheme I). After the incorporation of all the five residues, the amino acid analysis of the resin gave satisfactory results.

The peptide was cleaved from the resin as follows: To a mixture of mercaptoethanol (1 ml, 1.11 g, 10.43 mmol) and anhydrous THF (3 ml) under N₂ was added *n*-BuLi (1.21 M, 1 ml) at 0°C. The mixture was stirred for 10 min and then warmed up to the room temperature. TP5-bearing resin (100 mg, 0.94 mmol of TP5/g of resin) was added and the mixture was stirred for 3h. The resin was filtered off, washed with MeOH, and water. The washings were combined and concentrated *in vacuo* to 10 ml (the pH of the solution was 7.5 at this stage), and acidified with 2N citric acid to pH 3.0. The protected peptide was extracted with EtOAc. The organic layer was washed several times with water, sat. aq. NaCl, dried (Na₂SO₄) and evaporated *in vacuo*. The side chains of the crude product were deblocked under standard conditions (scheme I) and the TP5 was characterized by direct comparison with an authentic sample.^{13,14}

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- Prepared by reaction of BrCH₂CO₂H (2 equiv.) with DCC (1.05 equiv.) in CH₂Cl₂.
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- The resin was analyzed for Br and tyrosine in order to establish the completion of reaction.
- Prepared by the reaction of protected amino acid (1 equiv.) with N-hydroxybenzotriazole (1 equiv.) in the presence of DCC (1.05 equiv.) in CH₂Cl₂.
- Purchased from Calbiotech, Copenhagen, Denmark.
- HPLC conditions: LiChrospher 100 RP-18-5, 250x4mm, A: 60% CH₃CN(0.05% TFA), B: H₂O(0.05% TFA). A-B 5/95(2min), A-B 95/5(30min), flow rate: 1ml/min. Retention time of TP5: 16,5 min.

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